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D350-615-041
Job Sheet 204760



Part No: D350-615-041

Job Qty: 20 pcs

Part Name: GHW Modification, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/18/19

Job Tracking No:

Due Date: 12/27/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN REV B IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L revise bom DD 10.03.18 verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	20 pcs	12/27/19		0.00	1.84	Small Fab - 1		DEC 19 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
120	QC 5	20 pcs	12/27/19		0.00	0.00	QC 5 - 10		DAS DEC 19 2019 68 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	QC 4	20 pcs	12/27/19		0.00	0.00	QC 4 - 28		

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Container No: S242168



Part: D350-615-041

Job No: 204760

Serial No/Batch: S242168

Revision:

Inspector:

Exp Date:

Instructions: Certificate of Conformity only 12/19/19

				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	DAS DEC 2 4 2019
				QC 4 - 78	78
140 Packaging 3-1 - Stock - B4B 20 pcs	12/27/19	0.00 0.00		Packaging 3 - 1 - B4B	9-89
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	DAS
				Packaging 3 - 24 - B4B	78 DEC 2 4 2019
				Packaging 3 - 25 - B4B	9-89
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
145 DC - 1 - B4B	20 pcs	12/27/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	DEC 2 4 2019
150 QC 21 - FG	20 pcs	12/27/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DEC 2 4 2019
				QC 21 - FG - 53	DAS
				Broussard	70
					9-89
Part Op 110 - Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C					
Descriptions: bolts***					
120 - (QC5- Inspect part completeness to step on W/O)					
130 - (QC4- 100% Inspect kits for completeness)					
140 - (Identify as per dwg & Stock Location:) Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location :FG023					
145 - Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003					
150 - (QC21- Final Inspection - Work Order Release)					

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
5/16-18-015C	SS Bolt 5/16-181.5"	60 Ea (3 ea)	110-Small Fab - 1	S 217178
5/16WC	Washer	240 Ea (12 ea)	110-Small Fab - 1	S 227452
7/16-14-050C	SS Bolt 7/16 5" Long	20 Ea (1 ea)	110-Small Fab - 1	S 234255
7/16WC	Washer, SS Flat 7/16	40 Ea (2 ea)	110-Small Fab - 1	S 232896
D2282-041	T Assembly	20 pcs (1 ea)	110-Small Fab - 1	S 239925
D2282-043	Saddle Assembly	20 pcs (1 ea)	110-Small Fab - 1	S 227322-10xS 232648
D3015-3	Locknut	60 pcs (3 ea)	110-Small Fab - 1	S 227488
D3015-5	SS Nylock Nut 7/16	20 pcs (1 ea)	110-Small Fab - 1	S 152563
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	5/16-18-015C	60	418	0
	5/16WC	240	1,185	0
	7/16-14-050C	20	119	0
	7/16WC	40	649	0
	D2282-041	20	102	0
	D2282-043	20	75	0
	D3015-3	60	605	0
	D3015-5	20	225	0
Part Specifications				
Specifications could not be found.				

Change Record

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Part Number: D350-615-041

Description: GROUND HANDLING WHEEL MODIFICATION

[illegible]